

## Technical Data Sheet

**Schuladur TPP20AJ01BK-BKBLK**

Polypropylene, Homopolymer

**Product Description**

*Schuladur* TPP20AJ01BK-BKBLK is a Polypropylene Homopolymer Talc, 20% filled material and is typically used in Injection Molding applications. Features include: Good Dimensional Stability, Good Processability, and Homopolymer.

<b>Processing Method</b>	Injection Molding
<b>Attribute</b>	Good Dimensional Stability; Good Processability; Homopolymer
<b>Forms</b>	Pellets
<b>Appearance</b>	Black
<b>Application</b>	Automotive Applications; Housings; Thin-walled Parts
<b>Filler/Reinforcement</b>	Talc, 20%

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	22	g/10 min	ASTM D1238
Density - Specific Gravity	1.07	g/cm <sup>3</sup>	ASTM D792
<b>Mechanical</b>			
Tensile Strength, (23 °C)	33.1	MPa	ASTM D638
Flexural Modulus			
(23 °C, 1% Secant)	2650	MPa	ASTM D790
(23 °C, Tangent)	2940	MPa	ASTM D790
Tensile Elongation at Break, (23 °C)	12	%	ASTM D638
Flexural Strength, (23 °C)	54.5	MPa	ASTM D790
<b>Impact</b>			
Gardner Impact, (23 °C)	0.565	J	ASTM D5420
Unnotched Izod Impact, (23 °C)	420	J/m	ASTM D4812
Notched Izod Impact, (23 °C)	27	J/m	ASTM D256
<b>Hardness</b>			
Rockwell Hardness, (R-Scale)	102		ASTM D785
Durometer Hardness, (Shore D)	73		ASTM D2240
<b>Thermal</b>			
Deflection Temperature Under Load Unannealed (264 psi)	71.1	°C	ASTM D648
Deflection Temperature Under Load Unannealed (66 psi)	129	°C	ASTM D648

<b>Injection Parameters</b>	<b>Nominal Value</b>	<b>Units</b>
Drying Time	2.0 to 3.0	hr
Drying Temperature	80	°C
Clamp Tonnage	2.8 to 4.1	kN/cm <sup>2</sup>
Nozzle Temperature	216 to 218	°C
Screw Speed	100 to 150	rpm
Processing (Melt) Temp	220 to 260	°C
Front Temperature	213 to 216	°C
Screw L/D Ratio	20.0-1.0	
Screw Compression Ratio	2.0-1.0	
Middle Temperature	210 to 213	°C
Rear Temperature	204 to 210	°C
Back Pressure	0.138 to 0.345	MPa
Mold Temperature	30 to 60	°C